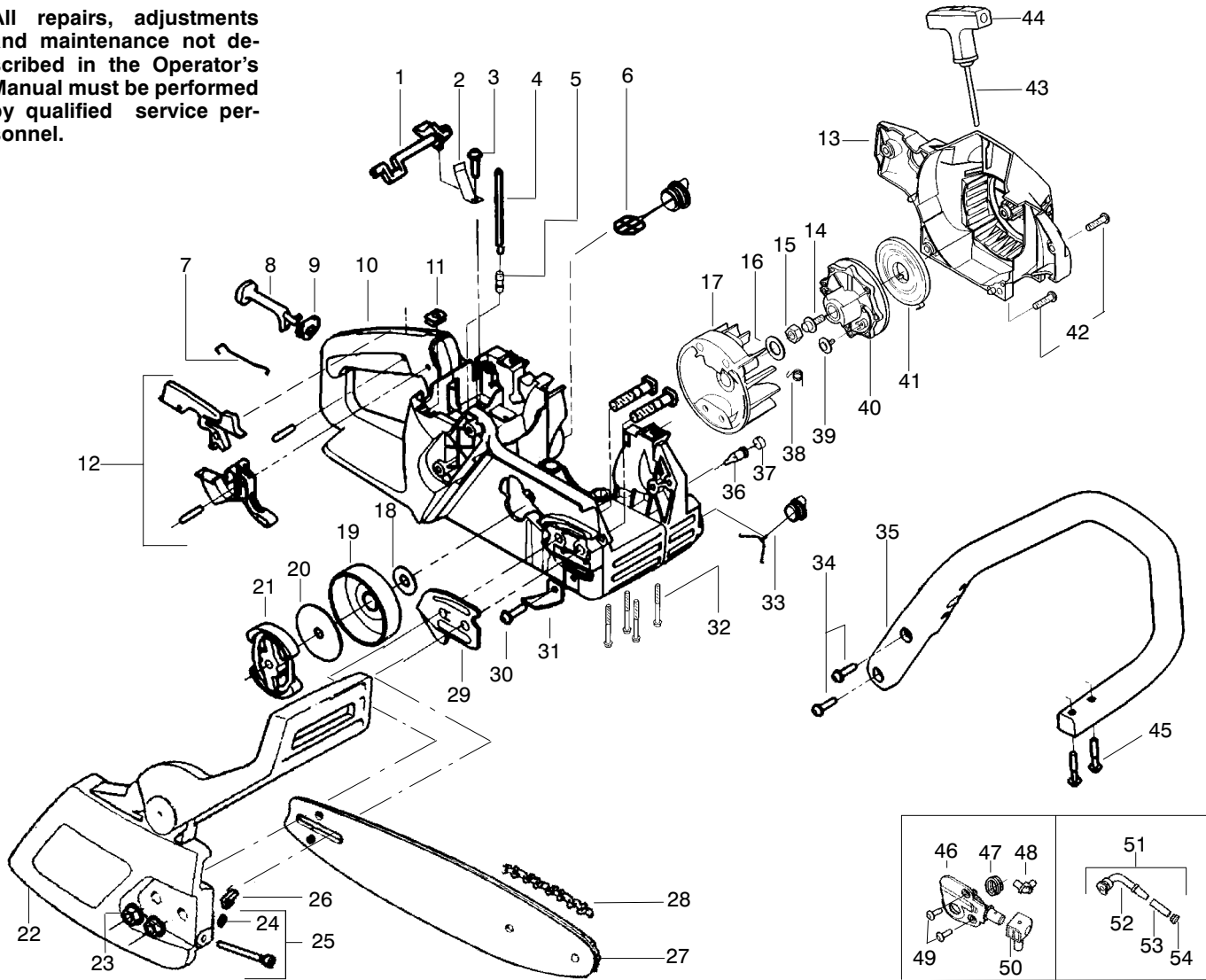


**⚠ WARNING**

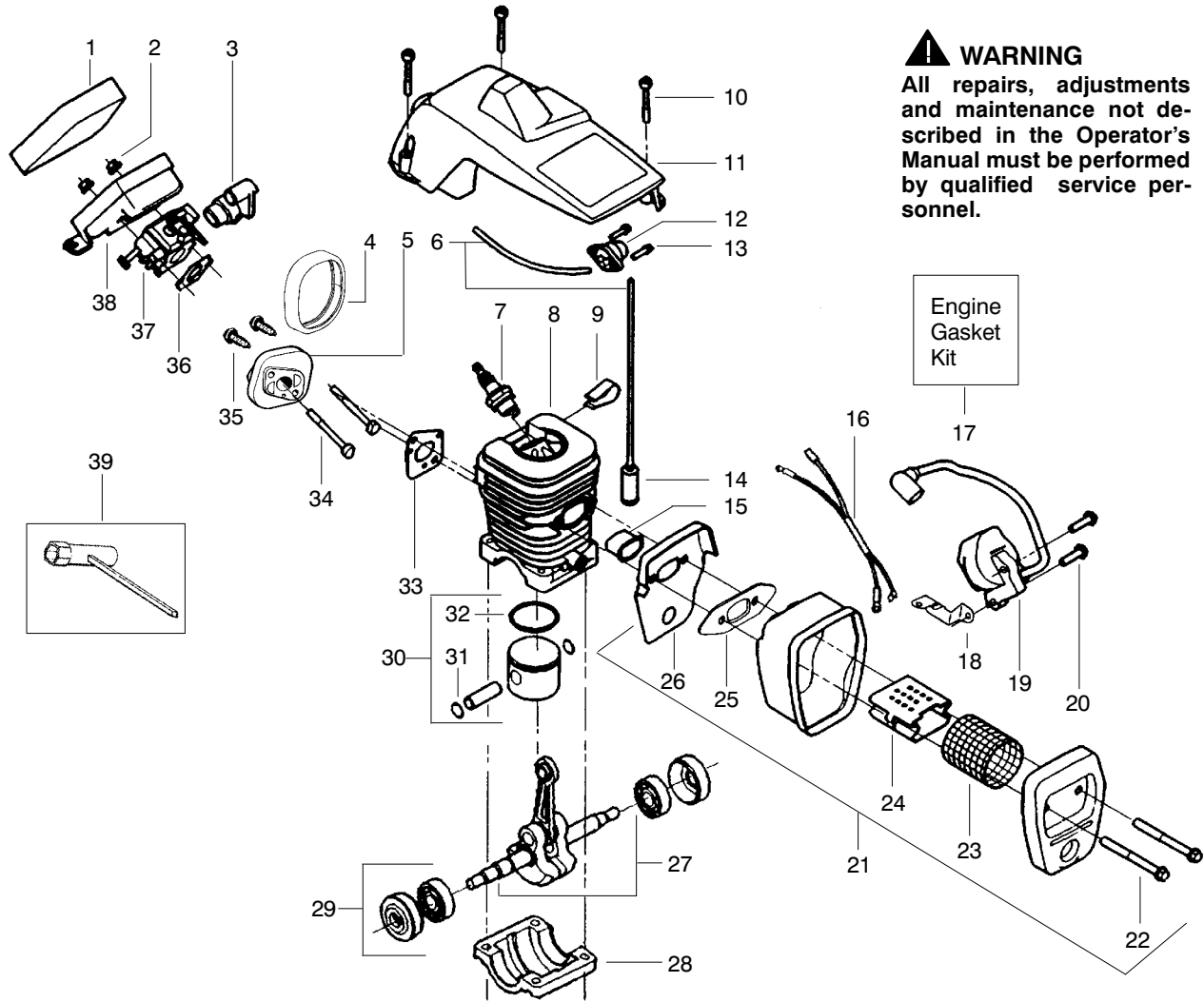
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530038227	Lever-Switch (Includes Pin)	21.	530014949	Assy. - Clutch	42.	530015892	Screw.
2.	530016149	Spring-Switch	22.	530056960	Assy-Chain Brake	43.	530069232	Kit-Rope
3.	530015775	Screw	23.	530015917	Nut-Bar Mounting	44.	530056402	Handle- Starter
4.	530069216	Kit-Fuel Line (Large)	24.	530038593	Retainer-Bar Adjust	45.	530015940	Screw
5.	530023877	Fitting	25.	530069611	Kit-Bar Adjust (incl.24,26)	46.	530071259	Kit-Oil Pump (incl 47,48,50)
6.	530047192	Assy-Fuel Cap	26.	530015826	Pin-Bar Adjust	47.	530037820	Gear-Worm Spring
7.	530037809	Wire-Throttle	27.	530044693	Bar - 18"	48.	530049477	Elbow-Oil Pickup
8.	530047989	Lever-Choke	28.	952051535	Chain - 18"	49.	530016064	Screw
9.	530038406	Grommet-Choke Knob	29.	530038238	Plate-Bar Mounting	50.	530019206	Seal Block
10.	530056607	Assy-Chassis	30.	530015814	Screw	51.	530047663	Assy-Oil-Pickup (Incl. 52, 53 & 54)
11.	530015922	Nut-Speed	31.	530029850	Chain Catcher	52.	530038373	Pickup-Oiler
12.	530071305	Kit-Trigger & Lockout	32.	530016132	Screw	53.	530037821	Filter-Oil
13.	530054717	Housing-Fan	33.	530010846	Assy-Oil Cap	54.	530030189	Plug-Oil Filter
14.	530015920	Screw	34.	530015814	Screw			
15.	530016134	Nut-Flywheel	35.	530056798	Handle-Front			
16.	530015127	Washer-Flywheel	36.	530026119	Valve-Check			
17.	530039209	Assy- Flywheel	37.	530038264	Plug - Bronze Vent			
18.	530015907	Washer - Thrust	38.	530023817	Spring - Starter Dog			
19.	530047061	Assy-Drum W/brg.	39.	530016080	Screw			
20.	530015611	Washer-Clutch	40.	530037817	Pulley-Starter			
			41.	530027531	Spring-Starter			

↗ = NEW PART NUMBER FOR THIS IPL

\* = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

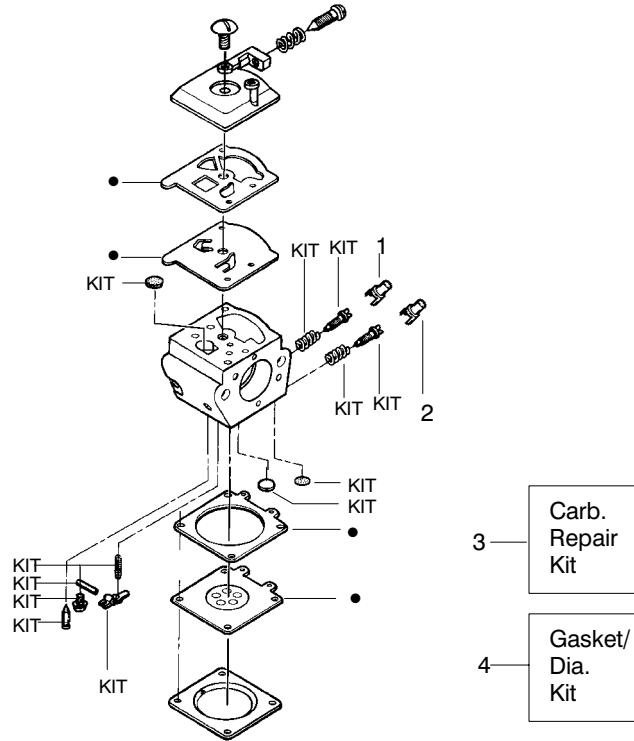


**⚠ WARNING**  
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530037793	Foam – Air Filter	17.	530069608	Kit – Engine Gasket (Incl. 25, 33 & 36)	31.	530015697	Retainer – Piston Pin
2.	530016101	Nut	18.	530047442	Strap – Ground	32.	530038729	Ring – Piston
3. ✓	530035526	Grommet – Carb Adjust	19.	530039198	Module – Ignition	33.	530069608	Gasket – Adapter (kit)
4.	530054144	Seal – Carb Adapter	20.	530015814	Screw	34.	530016187	Screw
5.	530049700	Adapter – Carb.	21.	530047207	Assy – Muffler (Incl. 22 – 26)	35.	530016386	Screw
6.	530069247	Kit – Fuel Line (Small)	22.	530016132	Screw	36.	530069608	Gasket – Carb. (kit)
7.	952030150	Spark Plug (RCJ – 7Y)	23.	530036103	Screen – Spark	37.	---	Kit – Carburetor (WT – 324)
8.	530071412	Kit – Cylinder	24.	530037813	Diffuser – Muffler	✓	530071620	(WT – 624)
9.	530016136	Clip – High Tension Lead	25.	530069608	Gasket – Muffler (kit)	38.	530037804	Housing – Air Filter
10.	530016153	Screw	26.	530049870	Backplate – Muffler	39.	530031163	Wrench – Bar
11.	530071310	Shield – Cylinder	27.	530047062	Assy. – Crankshaft	Not Shown		
12.	530047213	Assy – Air Purge	28.	530037935	Cap – Crankcase	✓	530163674	Operator Manual
13.	530015780	Screw	29.	530056363	Assy. – Seal & Bearing			
14.	530095646	Assy – Fuel Pick – up	30.	530071408	Kit – Piston (Incl. 31 & 32)			
15.	530037652	Insulator – Heat						
16.	530052296	Assy. – Wire Harness						

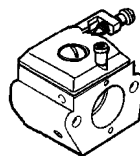
✓ = NEW PART NUMBER FOR THIS IPL      ★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)  
● = THESE PARTS ARE ILLUSTRATED FOR CLARITY. ORDER COMPLETE ASSEMBLY.

**Walbro**  
**Carburetor Assembly**  
**WT324 – #530069703**



Ref.	Part No.	Description
1.	530038479	Limiter Cap – High (brown)
2.	530038478	Limiter Cap – Low (tan)
3.	–	Carburetor Repair Kit (KIT = Indicates Contents)
	530069826	Walbro (WT324)
4.	–	Gasket Diaphragm Kit (● Indicates Contents)
	530069844	Walbro (WT324)

**Kit – Carburetor Assembly No. 530071620 - WT-624**



Note: No Repair kits are available for this carburetor, please order the complete assembly part number 530-071620 - WT-624