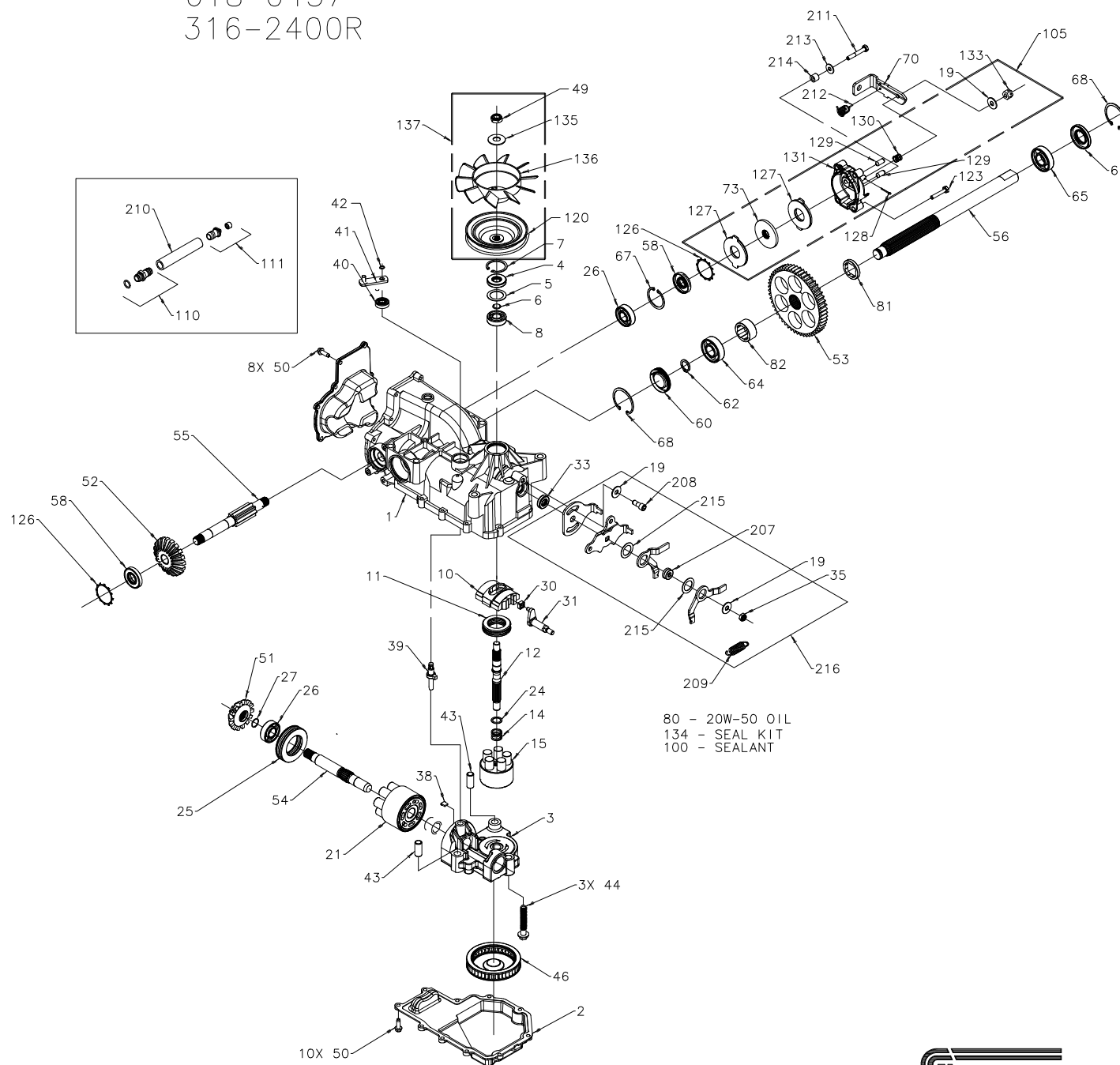


618-0437
316-2400R



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618-0437
316-2400R

ITEM NO.	HYDRO-GEAR PART NO.	QTY.	DESCRIPTION	ITEM NO.	HYDRO-GEAR PART NO.	QTY.	DESCRIPTION	ITEM NO.	HYDRO-GEAR PART NO.	QTY.	DESCRIPTION
1	70627	1	KIT, HOUSING-MAIN	40	45074	1	LIP SEAL	129	44127	2	BRAKE ACTUATING PIN
		1	HOUSING, MAIN	41	50270	1	BYPASS ARM	130	50919	1	COMPRESSION SPRING BRAKE ANTI DRAG
		2	CRADLE BEARING	42	44870	1	RETAINING RING	131	70560	1	KIT, YOKE-BRAKE
		1	LIP SEAL	43	50002	2	PIN			1	SQ HD BOLT 5/16-24 RIBBED
		1	TRUNNION BUSHING	44	50016	3	SCREW			1	YOKE, BRAKE
2	5089ORM	1	LOWER HOUSING	46	50990	1	FILTER	133	44142	1	SLOTTED HEX NUT 5/16-24
3	70552	1	CENTER SECTION ASSEMBLY KIT	49	51244	1	HEX LOCK NUT 1/2-20 (NYLON INSERT)	134	70553	1	KIT, SEAL
		1	BYPASS PLATE	50	50752	18	SCREW, 1/4-20 X .75 LONG			1	SEAL, LIP 15 X 35 X 7
		2	CHECK PLUG ASSEMBLY	51	50744	1	14T BEVEL GEAR			1	RING, RETAINING
		1	CENTER SECTION	52	50745	1	19T BEVEL GEAR			1	SEAL, LIP 12 X 25 X 7
		1	BUSHING	53	50746	1	53T SPUR GEAR			1	SEAL, LIP 10 X 25 X 7
		3	SCREW	54	50757	1	MOTOR SHAFT			1	RING, RETAINING
4	9008000-0128	1	LIP SEAL	55	51335	1	BRAKE SHAFT			2	SEAL, LIP 17 X 40 X 7
5	2003018	1	SPACER	56	51388	1	SHAFT, AXLE 25mm X 14 (D.D)			1	SEAL, LIP 1.85 X .32
6	2003016	1	WIRE RETAINING RING	58	51161	2	SEAL, LIP 17 X 40 X 7			1	RING, RETAINING
7	2003052	1	RETAINING RING	60	50995	1	SEAL PLUG - SIDE			1	RING, RETAINING .440 EXTERNAL
8	2003043	1	BALL BEARING	62	50759	1	RETAINING RING - AXLE			1	SEAL, LIP .98 X 1.85 X .276
10	2003087	1	VARIABLE SWASHPLATE	64	50743	1	BEARING-BALL 20X47X14(6204)			1	RING, RETAINING
11	50551	1	THRUST BEARING 30 X 52 X 13	65	50740	1	BEARING-BALL 25X47X12(6005)			2	RING, RETAINING
12	50005	1	INPUT SHAFT	66	50751	1	SEAL			2	RING, RETAINING
13	50891RM	1	COVER-BACK	67	50329	1	RETAINING RING			2	SEAL, LIP 17 X 40 X 5
14	2003014	1	SPRING, BLOCK	68	50760	2	RETAINING RING-AXLE	135	51234	1	WASHER, .531 X 1.250 X .092 (BELLEVILLE)
15	70331	1	10cc CYLINDER BLOCK ASS'Y	70	51395	1	ARM, BRAKE	136	51364	1	FAN, 6", 10 BLADE
		1	10cc CYLINDER BLOCK	73	44855	1	ROTOR, BRAKE	137	70600	1	KIT, FAN-PULLEY
		5	10cc PISTON SPRING	80		77oz	20W-50 OIL			1	WASHER, .531 X 1.250 X .092 (BELLEVILLE)
		5	PISTON SEAT WASHER	81	50942-2	1	AXLE BUSHING			1	FAN, 6", 10 BLADE
		5	10cc PISTON	82	50942-1	1	AXLE BUSHING			1	HEX LOCK NUT 1/2-20 (NYLON INSERT)
19	44130	3	WASHER							1	PULLEY, 4.5
21	70082	1	21cc CYLINDER BLOCK ASS'Y	100	50928	1	SEALANT	207	51396	1	SPACER, RTN
		1	21cc CYLINDER BLOCK	105	70561	1	KIT, BRAKE	208	51400	1	SCREW, 5/16-24 X .75 (PATCH)
		7	21cc PISTON SPRING					209	51399	1	SPRING, EXTENSION
		7	PISTON SEAT WASHER					210	51401	1	HOSE
		7	21cc PISTON					211	51402	1	SCREW, HEX HEAD 1/4-28 X 1.75 W/PATCH
24	2003017	1	WASHER, BLOCK THRUST					212	50884	1	SPRING, BRAKE ARM BIAS
25	50552	1	THRUST BEARING 42 X 68 X 16					213	51403	1	WASHER, FLAT .28 X .73 X .063
26	50315	2	BALL BEARING					214	23770	1	BRAKE ASS'Y SPACER
27	2000022	1	WIRE RETAINING RING					215	51408	2	WASHER, NYLON
30	2000015	1	SLOT GUIDE	110	70110	1	FITTING O-RING ASSEMBLY	216	70609	1	RTN, KIT
31	50807	1	TRUNNION ARM							2	WASHER
33	9008000-0126	1	LIP SEAL							1	HEX LOCK NUT, 5/16-24 UNJF (NYLON INSERT)
34	51394	1	CONTROL ARM	111	70109	1	CAP VENT ASSEMBLY			1	SPACER, RTN
35	50108	1	HEX LOCK NUT, 5/16-24 UNJF (NYLON INSERT)							1	SCREW, 5/16-24 X .75 (PATCH)
38	2003554	1	BYPASS PLATE							1	SPRING, EXTENSION
39	2003555	1	BYPASS ACTUATOR	120	51363	1	PULLEY, 4.5			2	WASHER, NYLON
				123	51341	2	SCREW, 1/4-28 X 1.38 W/PATCH			1	CONTROL ARM
				126	51316	2	RING, RETAINING			1	ARM, RTN SCISSOR, OUTER
				127	51340	2	STATOR, BRAKE FRICTION			1	ARM, RTN SCISSOR, INNER
				128	44101	1	COTTER PIN 3/32 X 3/4			1	ARM, RETURN



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